

## LIGHT SENSITIVE DISPLAY

### BACKGROUND OF THE INVENTION

5                   This application claims priority of U.S. Serial Number 10/329,217 filed December 23, 2002; U.S. Serial Number 10/307,106 filed November 27,2002; U.S. Serial Number 10/217,798 filed August 12, 2002, claims the benefit of U.S. Serial Number 60,359,263 filed February 20, 2002.

                  The present invention relates to touch sensitive displays.

10                  Touch sensitive screens ("touch screens") are devices that typically mount over a display such as a cathode ray tube. With a touch screen, a user can select from options displayed on the display's viewing surface by touching the surface adjacent to the desired option, or, in some designs, touching the option directly. Common techniques employed in these devices for detecting the location of a touch include mechanical  
15                  buttons, crossed beams of infrared light, acoustic surface waves, capacitance sensing, and resistive sensing techniques.

                  For example, Kasday, U.S. Patent No. 4,484,179 discloses an optically-based touch screen comprising a flexible clear membrane supported above a glass screen whose edges are fitted with photodiodes. When the membrane is flexed into contact with  
20                  the screen by a touch, light which previously would have passed through the membrane and glass screen is trapped between the screen surfaces by total internal reflection. This trapped light travels to the edge of the glass screen where it is detected by the photodiodes

5 which produce a corresponding output signal. The touch position is determined by coordinating the position of the CRT raster beam with the timing of the output signals from the several photodiodes. The optically-based touch screen increases the expense of the display, and increases the complexity of the display.

Denlinger , U.S. Patent No. 4,782,328 on the other hand, relies on  
10 reflection of ambient light from the actual touch source, such as a finger or pointer, into a pair of photosensors mounted at corners of the touch screen. By measuring the intensity of the reflected light received by each photosensor, a computer calculates the location of the touch source with reference to the screen. The inclusion of the photosensors and associated computer increases the expense of the display, and increases the complexity of  
15 the display.

May, U.S. Patent No. 5,105,186, discloses a liquid crystal touch screen that includes an upper glass sheet and a lower glass sheet separated by spacers. Sandwiched between the glass sheets is a thin layer of liquid crystal material. The inner surface of each piece of glass is coated with a transparent, conductive layer of metal  
20 oxide. Affixed to the outer surface of the upper glass sheet is an upper polarizer which comprises the display's viewing surface. Affixed to the outer surface of glass sheet is a lower polarizer. Forming the back surface of the liquid crystal display is a transflector adjacent to the lower polarizer. A transflector transmits some of the light striking its surface and reflects some light. Adjacent to transflector is a light detecting array of light  
25 dependent resistors whose resistance varies with the intensity of light detected. The resistance increases as the light intensity decreases, such as occurs when a shadow is cast

5 on the viewing surface. The light detecting array detect a change in the light transmitted through the translector caused by a touching of viewing surface. Similar to touch sensitive structures affixed to the front of the liquid crystal stack, the light sensitive material affixed to the rear of the liquid crystal stack similarly pose potential problems limiting contrast of the display, increasing the expense of the display, and increasing the  
10 complexity of the display.

Touch screens that have a transparent surface which mounts between the user and the display's viewing surface have several drawbacks. For example, the transparent surface, and other layers between the liquid crystal material and the transparent surface may result in multiple reflections which decreases the display's  
15 contrast and produces glare. Moreover, adding an additional touch panel to the display increases the manufacturing expense of the display and increases the complexity of the display. Also, the incorporation of the touch screen reduces the overall manufacturing yield of the display.

Accordingly, what is desired is a touch screen that does not significantly  
20 decrease the contrast ratio, does not significantly increase the glare, does not significantly increase the expense of the display, and does not significantly increase the complexity of the display.

#### BRIEF DESCRIPTION OF THE DRAWINGS

25 FIG. 1 is a cross sectional view of a traditional active matrix liquid crystal display.

5                   FIG. 2 is a schematic of the thin film transistor array.

FIG. 3 is a layout of the thin film transistor array of FIG. 2.

FIGS. 4A-4H is a set of steps suitable for constructing pixel electrodes and amorphous silicon thin-film transistors.

FIG. 5 illustrates pixel electrodes, color filters, and a black matrix.

10                  FIG. 6 illustrates a schematic of the active matrix elements, pixel electrode, photo TFT, readout TFT, and a black matrix.

FIG. 7 illustrates a pixel electrode, photo TFT, readout TFT, and a black matrix.

FIG. 8 is a layout of the thin film transistor array of FIGS. 6 and 7.

15                  FIG. 9 is a graph of the capacitive charge on the light sensitive elements as a result of touching the display at high ambient lighting conditions.

FIG. 10 is a graph of the capacitive charge on the light sensitive elements as a result of touching the display at low ambient lighting conditions.

20                  FIG. 11 is a graph of the photo-currents in an amorphous silicon TFT array.

FIG. 12 is a graph of the capacitive charge on the light sensitive elements as a result of touching the display and providing light from a light pen.

FIG. 13 is an alternative layout of the pixel electrodes.

FIG. 14 illustrates a timing set for the layout of FIG. 13.

25                  FIG. 15 illustrates a handheld device together with an optical wand.

FIG. 16 illustrates even/odd frame addressing.

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FIG. 17 illustrates a front illuminated display.

FIG. 18 illustrates total internal reflections.

FIG. 19 illustrates a small amount of diffraction of the propagating light.

FIG. 20 illustrates significant diffraction as a result of a plastic pen.

FIG. 21 illustrates a shadow of a pointing device and a shadow with

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illuminated region of a pointing device.

FIG. 22 illustrates a modified black matrix arrangement.

FIG. 23 illustrates a light reflecting structure.

FIG. 24 illustrates a pen.

FIG. 25 illustrates a light guide and finger.

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FIG. 26 illustrates a display with multiple sensor densities and optical

elements.

FIG. 27 illustrates a display with memory maintaining material.

FIG. 28 illustrates another pen

FIG. 29 illustrates another pen.

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FIG. 30 illustrates another pen.

FIG. 31 illustrates another pen.

FIG. 32 illustrates another light guide.

FIG. 33 illustrates an image acquisition and processing technique.

FIG. 34 illustrates a display with an internal polarizer and no cover plate.

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FIG. 35 illustrates ambient light inhibited light sensitive elements.

5                               FIG. 36 illustrates a panel with light sensitive elements and a pressure sensor.

FIG. 37 illustrates a panel with light sensitive elements, lenses, and filters.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

10                           Referring to FIG. 1, a liquid crystal display (LCD) 50 (indicated by a bracket) comprises generally, a backlight 52 and a light valve 54 (indicated by a bracket). Since liquid crystals do not emit light, most LCD panels are backlit with fluorescent tubes, xenon flat lamp, or arrays of light-emitting diodes (LEDs) that are built into the sides or back of the panel. To disperse the light and obtain a more uniform intensity over  
15 the surface of the display, light from the backlight 52 typically passes through a diffuser 56 before impinging on the light valve 54.

The transmittance of light from the backlight 52 to the eye of a viewer 58, observing an image displayed on the front of the panel, is controlled by the light valve 54. The light valve 54 normally includes a pair of polarizers 60 and 62 separated by a layer of  
20 liquid crystals 64 contained in a cell gap between glass or plastic plates, and the polarizers. Light from the backlight 52 impinging on the first polarizer 62 comprises electromagnetic waves vibrating in a plurality of planes. Only that portion of the light vibrating in the plane of the optical axis of the polarizer passes through the polarizer. In an LCD light valve having a normally white configuration, the optical axes of the first 62 and second 60 polarizer are typically arranged at an angle so that light passing through the  
25 first polarizer would normally be blocked from passing through the second polarizer in

5 the series. However, the orientation of the translucent crystals in the layer of liquid  
crystals 64 can be locally controlled to either “twist” the vibratory plane of the light into  
alignment with the optical axes of the polarizer, permitting light to pass through the light  
valve creating a bright picture element or pixel, or out of alignment with the optical axis  
of one of the polarizers, attenuating the light and creating a darker area of the screen or  
10 pixel.

The surfaces of the a first glass substrate 61 and a second glass substrate  
63 form the walls of the cell gap are buffed to produce microscopic grooves to physically  
align the molecules of liquid crystal 64 immediately adjacent to the walls. Molecular  
forces cause adjacent liquid crystal molecules to attempt to align with their neighbors  
15 with the result that the orientation of the molecules in the column of molecules spanning  
the cell gap twist over the length of the column. Likewise, the plane of vibration of light  
transiting the column of molecules will be “twisted” from the optical axis of the first  
polarizer 62 to a plane determined by the orientation of the liquid crystals at the opposite  
wall of the cell gap. If the wall of the cell gap is buffed to align adjacent crystals with the  
20 optical axis of the second polarizer, light from the backlight 52 can pass through the  
series of polarizers 60 and 62 to produce a lighted area of the display when viewed from  
the front of the panel (a “normally white” LCD).

To darken a pixel and create an image, a voltage, typically controlled by a  
thin film transistor, is applied to an electrode in an array of transparent electrodes  
25 deposited on the walls of the cell gap. The liquid crystal molecules adjacent to the  
electrode are attracted by the field produced by the voltage and rotate to align with the

5 displays, reflective liquid crystal devices may likewise be used. For such displays the light emitting portion of the display, or portion of the display that permits the display of selected portions of light may be considered to selectively cause the pixels to provide light.

For an active matrix LCD (AMLCD) the inner surface of the second glass substrate 63 is normally coated with a continuous electrode while the first glass substrate 61 is patterned into individual pixel electrodes. The continuous electrode may be constructed using a transparent electrode, such as indium tin oxide. The first glass substrate 61 may include thin film transistors (TFTs) which act as individual switches for each pixel electrode (or group of pixel electrodes) corresponding to a pixel (or group of pixels). The TFTs are addressed by a set of multiplexed electrodes running along the gaps between the pixel electrodes. Alternatively the pixel electrodes may be on a different layer from the TFTs. A pixel is addressed by applying voltage (or current) to a selected line, which switches the TFT on and allows charge from the data line to flow onto the rear pixel electrodes. The combination of voltages between the front electrode and the pixel electrodes sets up a voltage across the pixels and turns the respective pixels on. The thin-film transistors are typically constructed from amorphous silicon, while other types of switching devices may likewise be used, such as for example, metal-insulator-metal diode and polysilicon thin-film transistors. The TFT array and pixel electrodes may alternatively be on the top of the liquid crystal material. Also, the continuous electrode may be patterned or portions selectively selected, as desired. Also



5 field. As the molecules of liquid crystal are rotated by the electric field, the column of  
crystals is “untwisted,” and the optical axes of the crystals adjacent to the cell wall are  
rotated progressively out of alignment with the optical axis of the corresponding polarizer  
progressively reducing the local transmittance of the light valve 54 and attenuating the  
luminance of the corresponding pixel. In other words, in a normally white twisted  
10 nematic device there are generally two modes of operation, one without a voltage applied  
to the molecules and one with a voltage applied to the molecules. With a voltage applied  
(e.g., driven mode) to the molecules the molecules rotate their polarization axis which  
results in inhibiting the passage of light to the viewer. Similarly, without a voltage  
applied (e.g., non-driven mode) the polarization axis is not rotated so that the passage of  
15 light is not inhibited to the viewer.

Conversely, the polarizers and buffing of the light valve can be arranged to  
produce a “normally black” LCD having pixels that are dark (light is blocked) when the  
electrodes are not energized and light when the electrodes are energized. Color LCD  
displays are created by varying the intensity of transmitted light for each of a plurality of  
20 primary color (typically, red, green, and blue) sub-pixels that make up a displayed pixel.

The aforementioned example was described with respect to a twisted  
nematic device. However, this description is only an example and other devices may  
likewise be used, including but not limited to, multi-domain vertical alignment, patterned  
vertical alignment, in-plane switching, and super-twisted nematic type LCDs. In addition  
25 other devices, such as for example, plasma displays, organic displays, active matrix  
organic light emitting display, electroluminescent displays, liquid crystal on silicon

5 the light sensitive elements may likewise be located on the top, or otherwise above, of the liquid crystal material, if desired.

Referring to FIG. 2, the active matrix layer may include a set of data lines and a set of select lines. Normally one data line is included for each column of pixels across the display and one select line is included for each row of pixels down the display, 10 thereby creating an array of conductive lines. To load the data to the respective pixels indicating which pixels should be illuminated, normally in a row-by-row manner, a set of voltages are imposed on the respective data lines 204 which imposes a voltage on the sources 202 of latching transistors 200. The selection of a respective select line 210, interconnected to the gates 212 of the respective latching transistors 200, permits the 15 voltage imposed on the sources 202 to be passed to the drain 214 of the latching transistors 200. The drains 214 of the latching transistors 200 are electrically connected to respective pixel electrodes and are capacitively coupled to a respective common line 221 through a respective Cst capacitor 218. In addition, a respective capacitance exists between the pixel electrodes enclosing the liquid crystal material, noted as capacitances 20 Clc 222 (between the pixel electrodes and the common electrode on the color plate). The common line 221 provides a voltage reference. In other words, the voltage data (representative of the image to be displayed) is loaded into the data lines for a row of latching transistors 200 and imposing a voltage on the select line 210 latches that data into the holding capacitors and hence the pixel electrodes. Alternatively, the display may 25 be operated based upon current levels.

5 Referring to FIG. 3, a schematic layout is shown of the active matrix layer.

The pixel electrodes 230 are generally grouped into a “single” effective pixel so that a corresponding set of pixel electrodes 230 may be associated with respective color filters (e.g., red, green, blue). The latching transistors 200 interconnect the respective pixel electrodes 230 with the data lines and the select line. The pixel electrodes 230 may be  
10 interconnected to the common line 221 by the capacitors Cst 218. The pixels may include any desirable shape, any number of sub-pixels, and any set of color filters.

Referring to FIG. 4, the active matrix layer may be constructed using an amorphous silicon thin-film transistor fabrication process. The steps may include gate metal deposition (FIG. 4A), a photolithography/etch (FIG. 4B), a gate insulator and  
15 amorphous silicon deposition (FIG. 4C), a photolithography/etch (FIG. 4D), a source/drain metal deposition (FIG. 4E), a photolithography/etch (FIG. 4F), an ITO deposition (FIG. 4G), and a photolithography/etch (FIG. 4H). Other processes may likewise be used, as desired.

The present inventors considered different potential architectural touch  
20 panel schemes to incorporate additional optical layers between the polarizer on the front of the liquid crystal display and the front of the display. These additional layers include, for example, glass plates, wire grids, transparent electrodes, plastic plates, spacers, and other materials. In addition, the present inventors considered the additional layers with different optical characteristics, such as for example, birefringence, non-birefringence,  
25 narrow range of wavelengths, wide range of wavelengths, etc. After an extensive analysis of different potential configurations of the touch screen portion added to the display

5 together with materials having different optical properties and further being applied to the  
different types of technologies (e.g., mechanical switches, crossed beams of infrared light,  
acoustic surface waves, capacitance sensing, and resistive membranes), the present  
inventors determined that an optimized touch screen is merely a tradeoff between  
different undesirable properties. Accordingly, the design of an optimized touch screen is  
10 an ultimately unsolvable task. In contrast to designing an improved touch screen, the  
present inventors came to the realization that modification of the structure of the active  
matrix liquid crystal device itself could provide an improved touch screen capability  
without all of the attendant drawbacks to the touch screen configuration located on the  
front of the display.

15 Referring to FIG. 5, with particular attention to the latching transistors of  
the pixel electrodes, a black matrix 240 is overlying the latching transistors so that  
significant ambient light does not strike the transistors. Color filters 242 may be located  
above the pixel electrodes. Ambient light striking the latching transistors results in  
draining the charge imposed on the pixel electrodes through the transistor. The discharge  
20 of the charge imposed on the pixel electrodes results in a decrease in the operational  
characteristics of the display, frequently to the extent that the display is rendered  
effectively inoperative. With the realization that amorphous silicon transistors are  
sensitive to light incident thereon, the present inventors determined that such transistors  
within the active matrix layer may be used as a basis upon which to detect the existence  
25 of or non-existence of ambient light incident thereon (e.g., relative values thereto).

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Referring to FIG. 6, a modified active matrix layer may include a photo-sensitive structure or elements. The preferred photo-sensitive structure includes a photo-sensitive thin film transistor (photo TFT) interconnected to a readout thin film transistor (readout TFT). A capacitor Cst2 may interconnect the common line to the transistors.

Referring to FIG. 7, a black matrix may be in an overlying relationship to the readout

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TFT. The black matrix is preferably an opaque material or otherwise the structure of the display selectively inhibiting the transmission of light to selective portions of the active matrix layer. Preferably the black matrix is completely overlying the amorphous silicon portion of the readout TFT, and at least partially overlying the amorphous silicon portion of the readout TFT. Preferably the black matrix is completely non-overlying the

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amorphous silicon portion of the photo TFT, and at least partially non-overlying the amorphous silicon portion of the photo TFT. Overlying does not necessarily denote direct contact between the layers, but is intended to denote in the general sense the

stacked structure of materials. The black matrix is preferably fabricated on a layer other than the active plate, such as the color plate. The active plate is normally referred to as

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the plate supporting the thin-film transistors. The location of the black matrix on the color plate (or other non-active plate) results in limited additional processing or otherwise modification the fabrication of the active matrix. In some embodiments, the black matrix inhibits ambient light from impacting the amorphous silicon portion of the readout TFT to an extent greater than inhibiting ambient light from impacting the amorphous silicon portion of the photo TFT. A gate metal, or other light inhibiting material, may inhibit the photo-sensitive elements from the back light.

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5                   Typically the photo-sensitive areas (channels of the transistors) are generally rectangular in shape, although other shapes may be used. The opening in the black matrix is preferably wider (or longer) than the corresponding channel area. The opening is preferably selected to accommodate the desired numerical aperture for the light sensitive elements. In this manner the channel area and the opening in the black matrix are overlapping, with the opening extending in a first dimension (e.g., width) greater than the channel area and in a second dimension (e.g., length) less than the channel area. This alignment alleviates the need for precise registration of the layers while ensuring reasonable optical passage of light to the light sensitive element. Other relative sizes may likewise be used, as described.

15                   As an example, the common line may be set at a negative voltage potential, such as -10 volts. During the previous readout cycle, a voltage is imposed on the select line which causes the voltage on the readout line to be coupled to the drain of the photo TFT and the drain of the readout TFT, which results in a voltage potential across Cst2. The voltage coupled to the drain of the photo TFT and the drain of the readout TFT is approximately ground (e.g., zero volts) with the non-inverting input of the operational amplifier connected to ground. The voltage imposed on the select line is removed so that the readout TFT will turn “off”.

25                   Under normal operational conditions ambient light from the front of the display passes through the black matrix opening and strikes the amorphous silicon of the photo TFT. However, if a person touches the front of the display in a region over the opening in the black matrix or otherwise inhibits the passage of light through the front of

5 the display in a region over the opening in the black matrix, then the photo TFT transistor will be in an “off” state. If the photo TFT is “off” then the voltage across the capacitor Cst2 will not significantly discharge through the photo TFT. Accordingly, the charge imposed across Cst2 will be substantially unchanged. In essence, the voltage imposed across Cst2 will remain substantially unchanged if the ambient light is inhibited from striking the photo TFT.

10 To determine the voltage across the capacitor Cst2, a voltage is imposed on the select line which causes the gate of the readout TFT to interconnect the imposed voltage on Cst2 to the readout line. If the voltage imposed on the readout line as a result of activating the readout TFT is substantially unchanged, then the output of the operational amplifier will be substantially unchanged (e.g., zero). In this manner, the system is able to determine whether the light to the device has been inhibited, in which case the system will determine that the screen has been touched at the corresponding portion of the display with the photo TFT.

20 During the readout cycle, the voltage imposed on the select line causes the voltage on the respective drain of the photo TFT and the drain of the readout TFT to be coupled to the respective readout line, which results in resetting the voltage potential across Cst2. The voltage coupled to the drain of the photo TFT and the drain of the readout TFT is approximately ground (e.g., zero volts) with the non-inverting input of the operational amplifier connected to ground. The voltage imposed on the select line is removed so that the readout TFT will turn “off”. In this manner, the act of reading the voltage simultaneously acts to reset the voltage potential for the next cycle.

5 Under normal operational conditions ambient light from the front of the display passes through the black matrix and strikes the amorphous silicon of the photo TFT. If a person does not touch the front of the display in a region over the opening in the black matrix or otherwise inhibits the passage of light through the front of the display in a region over the opening in the black matrix, then the photo TFT transistor will be in  
10 an “on” state. If the photo TFT is “on” then the voltage across the capacitor Cst2 will significantly discharge through the photo TFT, which is coupled to the common line. In essence the voltage imposed across Cst2 will decrease toward the common voltage. Accordingly, the charge imposed across Cst2 will be substantially changed in the presence of ambient light. Moreover, there is a substantial difference in the voltage  
15 potential across the hold capacitor when the light is not inhibited versus when the light is inhibited.

Similarly, to determine the voltage across the capacitor Cst2, a voltage is imposed on the select line which causes the gate of the readout TFT to interconnect the imposed voltage to the readout line. If the voltage imposed on the readout line as a result  
20 of activating the readout TFT is substantially changed or otherwise results in an injection of current, then the output of the operational amplifier will be substantially non-zero. The output voltage of the operational amplifier is proportional or otherwise associated with the charge on the capacitor Cst2. In this manner, the system is able to determine whether the light to the device has been uninhibited, in which case the system will determine that  
25 the screen has not been touched at the corresponding portion of the display with the photo TFT.



5 Referring to FIG. 8, a layout of the active matrix layer may include the photo TFT, the capacitor Cst2, the readout TFT in a region between the pixel electrodes. Light sensitive elements are preferably included at selected intervals within the active matrix layer. In this manner, the device may include touch panel sensitivity without the need for additional touch panel layers attached to the front of the display. In addition, the additional photo TFT, readout TFT, and capacitor may be fabricated together with the remainder of the active matrix layer, without the need for specialized processing. Moreover, the complexity of the fabrication process is only slightly increased so that the resulting manufacturing yield will remain substantially unchanged. It is to be understood that other light sensitive elements may likewise be used. In addition, it is to be understood that other light sensitive electrical architectures may likewise be used.

Referring to FIG. 11, a graph of the photo-currents within amorphous silicon TFTs is illustrated. Line 300 illustrates a dark ambient environment with the gate connected to the source of the photo TFT. It will be noted that the leakage currents are low and relatively stable over a range of voltages. Line 302 illustrates a dark ambient environment with a floating gate of the photo TFT. It will be noted that the leakage currents are generally low and relatively unstable over a range of voltages (significant slope). Line 304 illustrates a low ambient environment with the gate connected to the source of the photo TFT. It will be noted that the leakage currents are three orders of magnitude higher than the corresponding dark ambient conditions and relatively stable over a range of voltages. Line 306 illustrates a low ambient environment with a floating gate of the photo TFT. It will be noted that the leakage currents are generally three orders

5 of magnitude higher and relatively unstable over a range of voltages (significant slope).  
Line 308 illustrates a high ambient environment with the gate connected to the source of  
the photo TFT. It will be noted that the leakage currents are 4.5 orders of magnitude  
higher than the corresponding dark ambient conditions and relatively stable over a range  
of voltages. Line 310 illustrates a high ambient environment with a floating gate of the  
10 photo TFT. It will be noted that the leakage currents are generally 4.5 orders of  
magnitude higher and relatively unstable over a range of voltages (significant slope).  
With the significant difference between the dark state, the low ambient state, and the high  
ambient state, together with the substantially flat responses over a voltage range (source-  
drain voltage), the system may readily process the data in a confident manner, especially  
15 with the gate connected to the source. It is to be understood that the gate may  
alternatively be biased with a different voltage. In general, the architecture preferably  
permits the leakage currents to be within one order of magnitude over the central 50%,  
more preferably over the central 75%, of the voltage range used for displaying images.

Referring to FIG. 9, under high ambient lighting conditions the photo TFT  
20 will tend to completely discharge the Cst2 capacitor to the common voltage, perhaps with  
an offset voltage because of the photo TFT. In this manner, all of the photo TFTs across  
the display will tend to discharge to the same voltage level. Those regions with reduced  
ambient lighting conditions or otherwise where the user blocks ambient light from  
reaching the display, the Cst2 capacitor will not fully discharge, as illustrated by the  
25 downward spike in the graph. The downward spike in the graph provides location  
information related to the region of the display that has been touched.

5 Referring to FIG. 10, under lower ambient lighting conditions the photo TFT will tend to partially discharge the Cst2 capacitor to the common voltage. In this manner, all of the photo TFTs across the display will tend to discharge to some intermediate voltage levels. Those regions with further reduced ambient lighting conditions or otherwise where the user blocks ambient light from reaching the display, 10 the Cst2 capacitor will discharge to a significantly less extent, as illustrated by the downward spike in the graph. The downward spike in the graph provides location information related to the region of the display that has been touched. As shown in FIGS. 9 and 10, the region or regions where the user inhibits light from reaching the display may be determined as localized minimums. In other embodiments, depending on the circuit 15 topology, the location(s) where the user inhibits light from reaching the display may be determined as localized maximums or otherwise some measure from the additional components.

In the circuit topology illustrated, the value of the capacitor Cst2 may be selected such that it is suitable for high ambient lighting conditions or low ambient 20 lighting conditions. For low ambient lighting conditions, a smaller capacitance may be selected so that the device is more sensitive to changes in light. For high ambient lighting conditions, a larger capacitance may be selected so that the device is less sensitive to changes in light. In addition, the dimensions of the phototransistor may be selected to change the photo-leakage current. Also, one set of light sensitive elements (e.g., the 25 photo TFT and the capacitance) within the display may be optimized for low ambient lighting conditions while another set of light sensitive elements (e.g., the photo TFT and

5 the capacitance) within the display may be optimized for high ambient lighting conditions. Typically, the data from light sensitive elements for low ambient conditions and the data from light sensitive elements for high ambient conditions are separately processed, and the suitable set of data is selected. In this manner, the same display device may be used for high and low ambient lighting conditions. In addition, multiple levels of  
10 sensitivity may be provided. It is to be understood that a single architecture may be provided with a wide range of sensitivity from low to high ambient lighting conditions. In addition, any suitable alternative architecture may be used for sensing the decrease and/or increase in ambient light.

Another structure that may be included is selecting the value of the  
15 capacitance so that under normal ambient lighting conditions the charge on the capacitor only partially discharges. With a structure where the capacitive charge only partially discharges, the present inventors determined that an optical pointing device, such as a light wand or laser pointer, might be used to point at the display to further discharge particular regions of the display. In this manner, the region of the display that the optical  
20 pointing device remains pointed at may be detected as local maximums (or otherwise). In addition, those regions of the display where light is inhibited will appear as local minimums (or otherwise). This provides the capability of detecting not only the absence of light (e.g., touching the panel) but likewise those regions of the display that have increased light incident thereon. Referring to FIG. 12, a graph illustrates local minimums  
25 (upward peaks) from added light and local maximums (downward peaks) from a lack of light. In addition, one set of light sensitive elements (e.g., the photo TFT and the

5 capacitance) within the display may be optimized for ambient lighting conditions to detect the absence of light while another set of light sensitive elements (e.g., the photo TFT and the capacitance) within the display may be optimized for ambient lighting conditions to detect the additional light imposed thereon.

10 A switch associated with the display may be provided to select among a plurality of different sets of light sensitive elements. For example, one of the switches may select between low, medium, and high ambient lighting conditions. For example, another switch may select between a touch sensitive operation (absence of light) and an optical pointing device (addition of light). In addition, the optical pointing device may communicate to the display, such as through a wire or wireless connection, to  
15 automatically change to the optical sensing mode. A light sensor (external photo-sensor to the light sensitive elements in the active layer) and/or one or more of the light sensitive elements may be used to sense the ambient lighting conditions to select among different sets of light sensitive elements. Also the sensor and/or one or more light sensitive elements may be used to select, (1) to sense the absence of light, (2) select to sense the  
20 addition of light, and/or (3) adjust the sensing levels of the electronics.

In some embodiments the corresponding color filters for (e.g., above) some or all of the light sensitive elements may be omitted or replaced by a clear (or substantially clear) material. In this manner the light reaching some of the light sensitive elements will not be filtered by a color filter. This permits those light sensitive elements  
25 to sense a greater dynamic range or a different part of the dynamic range than those receiving filtered light.

5                   It is noted that the teachings herein are likewise applicable to transmissive active matrix liquid crystal devices, reflective active matrix liquid crystal devices, transfective active matrix liquid crystal devices, etc. In addition, the light sensitive elements may likewise be provided within a passive liquid crystal display. The sensing devices may be, for example, photo resistors and photo diodes.

10                   Alternatively, light sensitive elements may be provided between the rear polarizing element and the active matrix layer. In this arrangement, the light sensitive elements are preferably fabricated on the polarizer, or otherwise a film attached to the polarizer. In addition, the light sensitive elements may be provided on a thin glass plate between the polarizer and the liquid crystal material. In addition, the black matrix or  
15 otherwise light inhibiting material is preferably arranged so as to inhibit ambient light from striking the readout TFT while free from inhibiting light from striking the photo TFT. Moreover, preferably a light blocking material is provided between the photo TFT and/or the readout TFT and the backlight, such as gate metal, if provided, to inhibit the light from the backlight from reaching the photo TFT and/or the readout TFT.

20                   Alternatively, light sensitive elements may be provided between the front polarizing element and the liquid crystal material. In this arrangement, the light sensitive elements are preferably fabricated on the polarizer, or otherwise a film attached to the polarizer. In addition, the light sensitive elements may be provided on a thin glass plate between the polarizer and the liquid crystal material. The light sensitive elements may  
25 likewise be fabricated within the front electrode layer by patterning the front electrode layer and including suitable fabrication techniques. In addition, a black matrix or

5 otherwise light inhibiting material is preferably arranged so as to inhibit ambient light from striking the readout TFT while free from inhibiting light from striking the photo TFT. Moreover, preferably a light blocking material is provided between the photo TFT and/or the readout TFT and the backlight, if provided, to inhibit the light from the backlight from reaching the photo TFT and/or the readout TFT.

10 Alternatively, light sensitive elements may be provided between the front of the display and the rear of the display, normally fabricated on one of the layers therein or fabricated on a separate layer provided within the stack of layers within the display. In the case of a liquid crystal device with a backlight the light sensitive elements are preferably provided between the front of the display and the backlight material. The  
15 position of the light sensitive elements are preferably between (or at least partially) the pixel electrodes, when viewed from a plan view of the display. This may be particularly useful for reflective displays where the pixel electrodes are opaque. In addition for reflective displays, any reflective conductive electrodes should be arranged so that they do not significantly inhibit light from reaching the light sensitive elements. In this  
20 arrangement, the light sensitive elements are preferably fabricated on one or more of the layers, or otherwise a plate attached to one or more of the layers. In addition, a black matrix or otherwise light inhibiting material is preferably arranged so as to inhibit ambient light from striking the readout TFT while free from inhibiting light from striking the photo TFT. Moreover, preferably a light blocking material is provided between the  
25 photo TFT and/or the readout TFT and the backlight, if provided, to inhibit the light from the backlight from reaching the photo TFT and/or the readout TFT.

5                   In many applications it is desirable to modify the intensity of the backlight  
for different lighting conditions. For example, in dark ambient lighting conditions it may  
be beneficial to have a dim backlight. In contrast, in bright ambient lighting conditions it  
may be beneficial to have a bright backlight. The integrated light sensitive elements  
within the display stack may be used as a measure of the ambient lighting conditions as  
10                   long as the elements are not in saturation to control the intensity of the backlight without  
the need for an additional external photo-sensor. One light sensitive element may be  
used, or a plurality of light sensitive element may be used together with additional  
processing, such as averaging.

                  In one embodiment, the readout line may be included in a periodic manner  
15                   within the display sufficient to generally identify the location of the “touch”. For  
example the readout line may be periodically added at each 30<sup>th</sup> column. Spacing the  
readout lines at a significant number of pixels apart result in a display that nearly  
maintains its previous brightness because most of the pixel electrodes have an unchanged  
size. However, after considerable testing it was determined that such periodic spacing  
20                   results in a noticeable non-uniform gray scale because of differences in the size of the  
active region of the pixel electrodes. One potential resolution of the non-uniform gray  
scale is to modify the frame data in a manner consistent with the non-uniformity, such as  
increasing the gray level of the pixel electrodes with a reduced size or otherwise reducing  
the gray levels of the non-reduced size pixel electrodes, or a combination thereof. While  
25                   a potential resolution, this requires additional data processing which increases the  
computational complexity of the system.



5                   A more desirable resolution of the non-uniform gray scale is to modify the display to include a readout line at every fourth pixel, or otherwise in a manner consistent with the pixel electrode pattern of the display (red pixel, green pixel, blue pixel). Alternatively, a readout line is included at least every 12<sup>th</sup> pixel (36 pixel electrodes of a red, blue, green arrangement), more preferably at least every 9<sup>th</sup> pixel (27 pixel electrodes of a red, blue, green arrangement), even more preferably at least every 6<sup>th</sup> pixel (18 pixel electrodes of a red, blue, green arrangement or 24 pixel electrodes of a red, blue, blue green arrangement), and most preferably at least every 3<sup>rd</sup> pixel (3 pixel electrodes of a red, blue, green arrangement). The readout lines are preferably included for at least a pattern of four times the spacing between readout lines (e.g., 12<sup>th</sup> pixel times 4 equals 48 pixels, 9<sup>th</sup> pixel times 4 equals 36 pixels). More preferably the patten of readout lines is included over a majority of the display. The resulting display may include more readout lines than are necessary to accurately determine the location of the “touch”. To reduce the computational complexity of the display, a selection of the readout lines may be free from interconnection or otherwise not operationally interconnected with readout electronics. In addition, to further reduce the computational complexity of the display and to increase the size of the pixel electrodes, the readout lines not operationally interconnected with readout electronics may likewise be free from an associated light sensitive element. In other words, additional non-operational readout lines may be included within the display to provide a gray scale display with increased uniformity. In an alternative embodiment, one or more of the non-operational readout lines may be

5 replaced with spaces. In this manner, the gray scale display may include increased uniformity, albeit with additional spaces within the pixel electrode matrix.

The present inventors considered the selection of potential pixel electrodes and came to the realization that the electrode corresponding to “blue” light does not contribute to the overall white transmission to the extent that the “green” or “red” electrodes. Accordingly, the system may be designed in such a manner that the light sensitive elements are associated with the “blue” electrodes to an extent greater than their association with the “green” or “red” electrodes. In this manner, the “blue” pixel electrodes may be decreased in size to accommodate the light sensitive elements while the white transmission remains substantially unchanged. Experiments have shown that reducing the size of the “blue” electrodes to approximately 85% of their original size, with the “green” and “red” electrodes remaining unchanged, results in a reduction in the white transmission by only about 3 percent when sensors are at every fourth pixel.

While such an additional set of non-operational readout lines provides for increased uniform gray levels, the reduction of pixel apertures results in a reduction of brightness normally by at least 5 percent and possibly as much as 15 percent depending on the resolution and layout design rules employed. In addition, the manufacturing yield is decreased because the readout line has a tendency to short to its neighboring data line if the processing characteristics are not accurately controlled. For example, the data line and readout line may be approximately 6-10 microns apart along a majority of their length.

5 Referring to FIG. 13, to increase the potential manufacturing yield and the brightness of the display, the present inventors came to the realization that the readout of the photo-sensitive circuit and the writing of data to the pixels may be combined on the same bus line, or otherwise a set of lines that are electrically interconnected to one another. To facilitate the use of the same bus line, a switch 418 may select between  
10 providing new data 420 to the selected pixels and reading data 414 from the selected pixels. With the switch 418 set to interconnect the new data 420 with the selected pixels, the data from a frame buffer or otherwise the video data stream may be provided to the pixels associated with one of the select lines. Multiple readout circuits may be used, or one or more multiplexed readout circuits maybe used. For example, the new data 420  
15 provided on data line 400 may be 4.5 volts which is latched to the pixel electrode 402 and the photo TFT 404 by imposing a suitable voltage on the select line 406. In this manner, the data voltage is latched to both the pixel electrode and a corresponding photo-sensitive circuit.

The display is illuminated in a traditional manner and the voltage imposed  
20 on the photo TFT 404 may be modified in accordance with the light incident on the photo-sensitive circuit, as previously described. In the topology illustrated, the photo TFT 404 is normally a N-type transistor which is reverse biased by setting the voltage on the common line 408 to a voltage lower than an anticipated voltage on the photo TFT 404, such as -10 or -15 volts. The data for the current frame may be stored in a frame  
25 buffer for later usage. Prior to writing the data for another frame, such as the next frame, the data (e.g., voltage) on the readout TFT 410 is read out. The switch 418 changes

5 between the new data 420 to the readout line 414 interconnected to the charge readout amplifier 412. The select line 406 is again selected to couple the remaining voltage on the photo TFT 404 through the readout TFT 410 to the data line 400. The coupled voltage (or current) to the data line 400 is provided as an input to the charge readout amplifier 412 which is compared against the corresponding data from the previous frame  
10 422, namely, the voltage originally imposed on the photo TFT 404. The difference between the readout line 414 and the data from the previous frame 422 provides an output to the amplifier 412. The output of the amplifier 412 is provided to the processor. The greater the drain of the photo TFT 404, normally as a result of sensing light, results in a greater output of the amplifier 412. Referring to FIG. 14, an exemplary timing for the  
15 writing and readout on the shared data line 400 is illustrated.

At low ambient lighting conditions and at dark lighting conditions, the integrated optical touch panel is not expected to operate well to the touch of the finger because there will be an insufficient (or none) difference between the signals from the surrounding area and the touched area. To alleviate the inability to effectively sense at  
20 the low and dark ambient lighting conditions a light pen or laser pointer may be used (e.g., light source), as previously described. The light source may be operably interconnected to the display such as by a wire or wireless communication link. With the light source operably interconnected to the display the intensity of the light source may be controlled, at least in part, by feedback from the photo-sensitive elements or otherwise the  
25 display, as illustrated in FIG. 15. When the display determines that sufficient ambient light exists, such as ambient light exceeding a threshold value, the light source is turned

5 “off”. In this manner, touching the light source against the display results in the same  
effect as touching a finger against the display, namely, impeding ambient light from  
striking the display. When the display determines that insufficient ambient light exists,  
such as ambient light failing to exceed a threshold value, the light source is turned “on”.  
In this manner, touching or otherwise directing the light from the light source against the  
10 display results in a localized increase in the received light relative to the ambient light  
level. This permits the display to be operated in dark ambient lighting conditions or by  
feedback from the display. In addition, the intensity of the light from the light source may  
be varied, such as step-wise, linearly, non-linearly, or continuously, depending upon the  
ambient lighting conditions. Alternatively, the light source may include its own ambient  
15 light detector so that feedback from the display is unnecessary and likewise  
communication between the light source and the display may be unnecessary.  
Alternatively, the light pen may activate to emit light upon sufficient pressure with the  
display and thus be deactivated so as to not emit light when no or insufficient pressure  
exists.

20 While using light from an external light source while beneficial it may still  
be difficult to accurately detect the location of the additional light because of background  
noise within the system and variable lighting conditions. The present inventors  
considered this situation and determined that by providing light during different frames,  
such as odd frames or even frames, or odd fields or even fields, or every third frame, or  
25 during selected frames, a more defined differential signal between the frames indicates  
the “touch” location. In essence, the light may be turned on and off in some manner, such

5 as blinking at a rate synchronized with the display line scanning or frames. An exemplary timing for an odd/even frame arrangement is shown in FIG. 16. In addition, the illumination of some types of displays involves scanning the display in a row-by-row manner. In such a case, the differential signal may be improved by modifying the timing of the light pulses in accordance with the timing of the gate pulse (e.g., scanning) for the  
10 respective pixel electrodes. For example, in a top-down scanning display the light pulse should be earlier when the light source is directed toward the top of the display as opposed to the bottom of the display. The synchronization may be based upon feedback from the display, if desired.

In one embodiment, the light source may blink at a rate synchronized with  
15 the display line scanning. For example, the light source may use the same driver source as the image pixel electrodes. In another embodiment the use of sequential (or otherwise) frames may be subtracted from one another which results in significant difference between signal and ambient conditions. Preferably, the light sensitive elements have a dynamic range greater than 2 decades, and more preferably a dynamic range greater than 4  
20 decades. If desired, the system may use two sequential fields of scanning (all lines) subtracted from the next two fields of scanning (all lines) so that all the lines of the display are used.

Another technique for effective operation of the display in dark or low level ambient conditions is using a pen or other device with a light reflecting surface that  
25 is proximate (touching or near touching) the display when interacting with the display. The light from the backlight transmitted through the panel is then reflected back into the

5 photo-sensitive element and the readout signal will be greater at the touch location than the surrounding area. Preferably, the touch target region of the display is at least partially transparent so that the reflected light will reach the light sensitive elements.

Referring to FIG. 17, another type of reflective liquid crystal display, typically used on handheld computing devices, involves incorporating a light guide in  
10 front of the liquid crystal material, which is normally a glass plate or clear plastic material. Normally, the light guide is constructed from transparent material having an index of refraction between 1.4 and 1.6, more typically between 1.45 and 1.50, and sometimes of materials having an index of refraction of 1.46. The light guide may further include anti-glare and anti-reflection coatings. The light guide is frequently illuminated  
15 with a light source, frequently disposed to the side of the light guide. The light source may be any suitable device, such as for example, a cold cathode fluorescent lamp, an incandescent lamp, and a light emitting diode. To improve the light collection a reflector may be included behind the lamp to reflect light that is emitted away from the light guide, and to re-direct the light into the light guide. The light propagating within the light guide  
20 bounces between the two surfaces by total internal reflections. The total internal reflections will occur for angles that are above the critical angle, measured relative to the normal to the surfaces, as illustrated in FIG. 18. To a first order approximation, the critical angle  $\beta$  maybe defined by  $\text{Sin}(\beta) = 1/n$  where  $n$  is the index of refraction of the light guide. Since the surfaces of the light guide are not perfectly smooth there will be  
25 some dispersion of the light, which causes some illumination of the display, as shown in FIG. 19.

5                   The present inventors came to the realization that the critical angle and the disruption of the total internal reflections may be modified in such a manner as to provide a localized increase in the diffusion of light. Referring to FIG. 20, one suitable technique for the localized diffusion of light involves using a plastic pen to touch the front of the display. The internally reflected light coincident with the location that the pen touches  
10 the display will significantly diffuse and be directed toward the photo sensitive elements within the display. The plastic pen, or other object including the finger or the eraser of a pencil, preferably has an index of refraction within 0.5, more preferably within 0.25, of the index of refraction of the light guide. For example, the index of refraction of the light guide may be between 1.2 and 1.9, and more preferably between 1.4 and 1.6. With the  
15 two indexes of refraction sufficiently close to one another the disruption of the internal reflections, and hence amount of light directed toward the photo-sensitive elements, is increased. In addition, the plastic pen preferably has sufficient reflectivity of light (e.g., white tip, shiny tip, reflective tip) as opposed to being non-reflective material, such as for example, black felt.

20                   Referring to FIG. 21, after further consideration the present inventors were surprised to note that a white eraser a few millimeters away from the light guide results in a darkened region with generally consistent optical properties while a white eraser in contact with the light guide results in a darkened region with generally consistent optical properties together with a smaller illuminated region having greater brightness. In the  
25 preferred embodiment, the light sensitive elements are positioned toward the front of the display in relation to the liquid crystal material (or otherwise the light valve or



5 electroluminescent material) so that a clearer image may be obtained. It is to be understood that any suitable pointing device may be used. The illuminated region has an illumination brighter in relation to the remainder of the darkened region. The illuminated region may be located by any suitable technique, such as for example, a center of gravity technique.

10 In some cases the display screen will have a relatively light colored region, such as white or tan, which is used as a virtual button for operating software. Within this light colored region is typically textual information in relatively dark letters. In liquid crystal display technology the light colored region is indicative of light passing through the liquid crystal material. Accordingly, if a pointing instrument includes a generally  
15 reflective material the light passing through the display may be reflected back through the display. The light reflected back through the display may be sensed by the light sensitive elements.

After further consideration of the illuminated region the present inventors came to the realization that when users use a "touch panel" display, there is a likelihood  
20 that the pointing device (or finger) may "hover" at a location above the display. Normally, during this hovering the user is not actually selecting any portion of the display, but rather still deciding where to select. In this manner, the illuminated region is beneficial because it provides a technique for the determination between when the user is simply "hovering" and the user has actually touched (e.g., "touching") the display.

25 In part, the sensitivity to hovering may be related to the light sensitive elements being primarily sensitive to collimated light which is inhibited by the finger or

5 other element in proximity to the device because of the alignment of the opening in the black matrix to the pixel electrodes. To reduce the dependency to collimated light the black matrix may include central material aligned with the respective pixel electrodes so that the light sensitive elements have an increased sensitivity to non-collimated light (or otherwise non-perpendicular or otherwise angled incident light), as illustrated in FIG. 22.

10 In some embodiments, the openings may be considered a non-continuous opening or otherwise the spatial opening for a particular pixel is non-continuous.

Another potential technique for the determination between “hovering” and “touching” is to temporally model the “shadow” region (e.g., light impeded region of the display). In one embodiment, when the user is typically touching the display then the end

15 of the shadow will typically remain stationary for a period of time, which may be used as a basis, at least in part, of “touching”. In another embodiment, the shadow will typically enlarge as the pointing device approaches the display and shrinks as the pointing device recedes from the display, where the general time between enlarging and receding may be used as a basis, at least in part, of “touching”. In another embodiment, the shadow will

20 typically enlarge as the pointing device approaches the display and maintain the same general size when the pointing device is touching the display, where the general time where the shadow maintains the same size may be used as a basis, at least in part, of “touching”. In another embodiment, the shadow will typically darken as the pointing device approaches the display and maintain the same shade when the pointing device is

25 touching the display, where the general time where the shadow maintains the same general shade may be used as a basis, at least in part, of “touching”.

5

To further distinguish between the finger or other devices being close to the display (or touching) or alternatively being spaced sufficiently apart from the display, a light directing structure may be used. One such light directing structure is shown in FIG. 23. The light directing structure is preferably included around a portion of the periphery of the display and may reflect ambient light across the frontal region of the display. The reflected light then reflects off the finger or other device thus increasing the light striking the light sensitive element when the finger or other device is spaced sufficiently apart from the display. The light reflecting off the finger or other device decreases when the finger or other device is near the display because of the angular reflections of light. The differences in the reflected light striking the display may be used, at least in part, to detect the touching of the display or otherwise inhibiting light to the display.

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While attempting to consider implementation of such techniques on a handheld device it came to the inventor's surprise that the display portion of a handheld device has a refresh rate generally less than the refresh rate of the portion of the handwriting recognition portion of the display. The handheld portion of the display may use any recognition technique, such as Palm OS™ based devices. The refresh rate of the display is typically generally 60 hertz while the refresh rate of the handwriting portion of the display is typically generally 100 hertz. Accordingly, the light-sensitive elements should be sampled at a sampling rate corresponding with the refresh rate of the respective portion of the display.

5                   The technique described with respect to FIG. 20 operates reasonably well  
in dark ambient lighting conditions, low ambient lighting conditions, regular ambient  
lighting conditions, and high ambient lighting conditions. During regular and high  
ambient lighting conditions, the display is alleviated of a dependency on the ambient  
lighting conditions. In addition, with such lighting the illumination point is more  
10 pronounced and thus easier to extract. Unfortunately, during the daytime the ambient  
light may be sufficiently high causing the detection of the pointing device difficult. In  
addition, shades of the ambient light may also interfere with the detection techniques.

                  The present inventors considered improving the robustness of the  
detection techniques but came to the realization that with sufficient “noise” in the system  
15 the creation of such sufficiently robust techniques would be difficult. As opposed to the  
traditional approach of improving the detection techniques, the present inventors came to  
the realization that by providing light to the light guide of a limited selection of  
wavelengths and selectively filtering the wavelengths of light within the display the  
difference between touched and un-touched may be increased. As an initial matter the  
20 light from the light source provided to the light guide is modified, or otherwise filtered, to  
provide a single color. Alternatively, the light source may provide light of a range of  
wavelengths, such as 600-700nm, or 400-500 and 530-580, or 630. Typically, the light  
provided to the light guide has a range of wavelengths (in any significant amount) less  
than white light or otherwise the range of wavelengths of ambient light. Accordingly,  
25 with the light provided to the light guide having a limited color gamut (or reduced color  
spectrum) the touching of the pointing device on the display results in the limited color

5 gamut light being locally directed toward the light-sensitive elements. With a limited  
color gamut light being directed toward the display as a result of touching the light guide  
(or otherwise touching the front of the display), a color filter may be included between the  
light guide and the light-sensitive elements to filter out at least a portion of the light not  
included within the limited color gamut. In other words, the color filter reduces the  
10 transmission of ambient light to an extent greater than the transmission of light from the  
light source or otherwise within the light guide. For example, the ambient light may be  
considered as “white” light while the light guide has primarily “red” light therein. A  
typical transmission of a red color filter for ambient white light may be around 20%,  
while the same color filter will transmit about 85% of the red light. Preferably the  
15 transmission of ambient light through the color filter is less than 75% (greater than 25%  
attenuation) (or 60%, 50%, 40%, 30%) while the transmission of the respective light  
within the light guide is greater than 25% (less than 25% attenuation) (or 40%, 50%,  
60%, 70%), so that in this manner there is sufficient attenuation of selected wavelengths  
of the ambient light with respect to the wavelengths of light within the light guide to  
20 increase the ability to accurately detect the touching.

In another embodiment, the light source to the light guide may include a  
switch or otherwise automatic modification to “white” light when operated in low  
ambient lighting conditions. In this manner, the display may be more effective viewed at  
low ambient lighting conditions.

25 In another embodiment, the present inventors determined that if the light  
source providing light to the display was modulated in some fashion an improvement in

5 signal detection may be achieved. For example, a pointing device with a light source associated therewith may modulate the light source in accordance with the frame rate of the display. With a frame rate of 60 hertz the pointing device may for example modulate the light source at a rate of 30 hertz, 20 hertz, 10 hertz, etc. which results in additional light periodically being sensed by the light sensitive elements. Preferably, the light  
10 source is modulated (“blinked”) at a rate synchronized with the display line scanning, and uses the same raw drivers as the image thin-film transistors. The resulting data may be processed in a variety of different ways.

In one embodiment, the signals from the light sensitive elements are used, as captured. The resulting improvement in signal to background ratio is related to the  
15 pulse length of the light relative to the frame time. This provides some additional improvement in signal detection between the light generated by the pointing device relative to the ambient light (which is constant in time).

In another embodiment, multiple frames are compared against one another to detect the presence and absence of the additional light resulting from the modulation.  
20 In the case of subsequent frames (sequential or non-sequential), one without additional light and one with additional light, the data from the light sensitive elements may be subtracted from one another. The improvement in the signal to background ratio is related to the periodic absence of the additional light. In addition, this processing technique is especially suitable for low ambient lighting and high ambient lighting  
25 conditions. Preferably the dynamic range of the sensors is at least 4 decades, and two sequential frames with additional light and two sequential frames without additional light

5 are used so that all of the scanning lines are encompassed. After the system may  
discharge the storage capacitor associated with the light sensitive element as a result of  
sensing ambient light it resets the voltage on the storage capacitor together with the  
readout operation. Since the first line will start at time zero and take a frame time, the  
last line will be charged after almost a frame time and will take another frame time to  
10 discharge. Therefore, the system should preferably use two frames with additional  
illumination and then two frames without additional illumination.

While the light sensitive elements may be used to determine “touch” and  
the location of the “touch”, it is sometimes problematic to distinguish between  
“hovering” and “touch”. To assist in the determination of actual touching of the display a  
15 pressure based mechanism may be used. One pressure based mechanism may include  
pressure sensitive tape between a pair of layers of the display or between the display and a  
support for the display. Another pressure based mechanism may include an electrical or  
magnetic sensor operably connected to the display. In either case, the pressure based  
mechanism provides a signal to the display electronics indicating the sensing of pressure  
20 (e.g., touch) or alternatively the absence of pressure (e.g., non-touch).

Referring to FIG. 24, one configuration of an elongate light emitting  
device includes an infra-red light emitting diode that periodically or continuously emits  
an infra-red beam. The infra-red beam is transmitted from the light emitting device and  
reflects off the display. When the light pen is spaced sufficiently far from the display the  
25 reflected infra-red beam will not strike the light pen. When the light pen is spaced  
sufficiently close to the display the reflected infra-red beam will strike the light pen and is

5 sensed by an infra-red sensor within the light pen. Infra-red light is preferred, while any  
suitable wavelength may be used that the light sensitive elements of the display are  
generally insensitive to. When the infra-red sensor senses the reflected infra-red light the  
visible light emitting diode is turned on to illuminate the pixel. The visible light emitting  
diode preferably provides a wavelength that the light sensitive elements of the display are  
10 sensitive to. After a predetermined duration or otherwise while the infra-red light is not  
being sensed by the infra-red sensor the visible light emitting diode is turned off. In this  
manner, battery power within the light pen is conserved. In addition, the edge or shape of  
the visible light from the visible light emitting diode may be used to determine the  
spacing between the light pen and the display. Also, the beam from the visible light  
15 emitting diode may be varied based upon the signal sensed by the infra-red sensor.

Upon reconsidering the display with a light guide, as illustrated in FIG. 17,  
the present inventors realized that those portions of the light guide that are in contact with  
the high portion of the user's fingerprints will tend to diffuse and scatter light toward the  
light sensitive elements, as illustrated in FIG. 25. Those portions of the light guide that  
20 are not in contact with the high portion of the user's fingerprints (i.e., valleys) will not  
tend to diffuse and scatter light toward the light sensitive elements. Depending on the  
thickness of the light guide and liquid crystal material together with the density of the  
light sensitive elements, the details observable in the fingerprint will vary. To increase  
the ability to detect the fingerprint, the display may be designed with multiple densities of  
25 light sensitive elements. For example, in the region where the fingerprint is normally  
located the density of the light sensitive elements may be increased such as including a



5 light sensitive element at every sub-pixel. In this manner, the display includes multiple densities of light sensitive elements. Moreover, the display may likewise be used for sensing other items, such as for example, bar codes.

In some cases there may be excessive parallax which causes a smeared image to be detected. In addition, oil and sweat on the fingers may tend to reduce the contrast between the high and low point of the user's fingerprint. Referring to FIG. 26, a separate sensor structure may be included within the display. The sensor structure may include a lens between the light guide and the light sensitive elements. The lens may be any suitable lens structure, such as for example, a small focus lens or a SELFOC lens (variable index of refraction fiber optics). The color filters in the fingerprint sensing region may be omitted, if desired. In some cases, the color filter and the lenses may be omitted on a portion of the display, such as extending the active plate edge beyond the viewing area. In that region preferably a thin film protects the light sensitive elements and the finger is in close proximity to the light sensitive elements so that the resolution is maintained.

20 To increase the ability of the light sensitive elements to detect the details that may be present within a fingerprint it is desirable to have a greater density of light sensitive elements in the region where the fingerprint is to be sensed. In this manner the display may include two (or more) different densities of light sensitive elements across the display. Alternatively, the light guide and lens may be omitted and a high density of light sensitive elements included for fingerprint sensing. It is to be understood that other items may likewise be sensed with the high density light sensitive elements.

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The light sensitive elements will tend to observe very high ambient lighting conditions when the finger is not present rendering their ability to detect high contrast images difficult. To increase the effective sensitivity of the light sensitive elements a color filter may be provided in an overlying relationship to the light sensitive elements. In addition, the light source may be selected in relation to the color filter. For example, a blue filter may be used together with a blue light source. In addition, the illumination may be modulated and synchronized with the sensors. In this case, the light source may be illuminated with relatively short pulses together with the triggering of the sensing by the light sensitive elements. In the case where the light is pulsed in relation to the frame rate it is preferably pulsed at half the frame rate. In this manner the light pulses will be ensured to be sensed during different frames. Also, a light inhibiting material may closely surround the region where the finger is located to reduce stray ambient light, thus increasing contrast.

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For the detection of fingerprints, sweat and oil from the fingers may

impact the ability to accurately sense the fingerprint. Sweat is primarily water with an index of refraction of approximately 1.3. Typical glass has an index of refraction of approximately 1.5 which is sufficiently different than 1.3, and accordingly sweat will not significantly negatively impact image sensing. However, oils have an index of refraction of approximately 1.44 to 1.47 which is considerably closer to 1.5, and accordingly oil will tend to significantly impact image sensing. In order to improve the contrast, hence image sensing, the glass may be replaced with glass having a higher index of refraction or glass

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5 coated with a material having a higher index of refraction, such as for example, 1.55 or more.

Attempting to record signatures may be problematic with many touch sensitive displays because the response time of the recording system is inadequate or otherwise the software has a slow sampling rate. However, the user normally prefers  
10 immediate feedback. Referring to FIG. 27 the display may include a signature portion that includes a memory maintaining material. The memory maintaining material may sense the writing of the signature, such as by pressure exerted thereon or light sensitive material. For example, the memory material may be a pair of flexible layers with fluid there between that is displaced while writing the signature. After writing the name the  
15 user may press a button or otherwise touch another portion of the display indicating that the signature is completed. Alternatively, the display may sense the signature by a sufficient change in the optical properties of the memory maintaining material. The display may then capture an image of the signature. For example, the image of the signature may come from ambient light passing through the memory maintaining material  
20 or otherwise from light reflected off the memory maintaining material, especially when the display is in transmissive (“white”) mode. The signature may be cleared in any manner, such as electrical erasure or physical erasure by any suitable mechanism. In this manner, the temporal limitations of writing a signature are reduced.

Alternatively the display may include a signature mode that captures the  
25 user’s signature over several frames. The signature may be captured on a predetermined region of the display or otherwise any portion of the display. The system detects the

5 decrease in ambient light over a series of frames as the signature is written. In this manner the “path” of the signature maybe determined and thereafter used in any suitable manner.

In many cases the user desires the tactile response of pen pressure against the display. In this manner, the user has greater comfort with the pen and display for  
10 writing, drawing, or otherwise indicating a response. Referring to FIG. 28, the pen may include a movable optical path (e.g., a fiber optic bundle) with respect to the pen that extends and retracts based upon pressure exerted on the display. A light emitting diode provides a beam of light that is channeled through the optical path. As it may be observed, when the optical path is in a retracted state that more light passes through the  
15 optical path than when the optical path is in an extended state. In this manner, the light sensitive elements may detect the intensity of the transmitted light and determine the pressure that is being exerted against the display by the user. This capability is particular useful for pressure sensitive applications, such as Photoshop by Adobe.

Referring to FIG. 29 another pen pressure embodiment is illustrated. A  
20 cylindrical tubular tip portion is movable with respect to the pen that extends and retracts based upon pressed exerted on the display. Within the cylindrical tubular tip portion is a lens. The lens focuses the light emitted from a light emitting diode, which preferably is maintained stationary with respect to the pen and/or moves with respect to the cylindrical tubular tip portion. Alternatively, the light emitting diode may be connected to the tip  
25 portion of the pen. As it may be observed, when the cylindrical tubular tip portion is in a retracted state light may be more focused on the display (light sensitive elements) than

5       when the cylindrical tubular tip portion is in an extended state. The lens may be modified  
so that it operates in a reversed manner. The focus of the beam may be detected in any  
suitable manner by the light sensitive elements (e.g., size and/or intensity) to determine  
the pressure that is being exerted against the display by the user.

Referring to FIG. 30 another pen pressure embodiment is illustrated. A  
10       cylindrical tubular tip portion or optical light guide is movable with respect to the pen  
that extends and retracts based upon pressure exerted on the display. As the cylindrical  
tubular tip portion moves with respect to the pen the resistance of a variable resistive  
element changes. The variable resistive element is interconnected to a light emitting  
diode which changes intensity based upon the change in the variable resistance. The  
15       intensity of light sensed by the light sensitive elements, or otherwise the change in  
intensity sensed by the light sensitive elements, may be used to determine the pressure  
that is being exerted against the display by the user.

Referring to FIG. 31 another pen pressure embodiment is illustrated. An  
optional lens focuses a beam from a light emitting diode. When the pen is farther from  
20       the display a larger spot size and/or intensity is sensed by the light sensitive elements with  
respect to when the pen is closer to the display. The intensity of the light and/or the size  
of the spot sensed by the light sensitive elements or otherwise the change in intensity  
and/or size may be used to determine the pressure that is being exerted against the display  
by the user.

25       Referring to FIG. 32, a modified light guide type structure is shown. A  
polarizer may be included on the lower surface of the light guide. In addition, other

5 polarizers may be included on the front and rear surfaces of the liquid crystal display.  
The polarizer on the lower surface of the light guide preferably matches (+/- 5 degrees,  
+/- 2 degrees) the orientation of the polarizer on the front surface of the liquid crystal  
display. The polarizers may include anti-reflection coatings if desired. With the top two  
polarizers being included together with proper alignment between them more of the light  
10 from the pen will tend to pass through to the liquid crystal display.

Referring to FIG. 33 an exemplary image processing technique is  
illustrated for processing the data from the display to determine the location of the touch.  
The display is initially calibrated by a calibration image module. For calibration, an  
image is obtained with the display covered by a black cloth or otherwise blocked from  
15 receiving ambient light. The black reference image may be referred to as I0. Then an  
image may be obtained under normal uniform (e.g., without significant shadows or light  
spots) ambient lighting conditions and referred to as I1. A comparison between I0 and I1  
may be performed to calibrate the display.

During operation, the image is initially captured by a capture image  
20 module. For example, a 60 x 60 sensor matrix may be captured. Optionally a set of  
consecutive frames may then be averaged by an average frame module in order to reduce  
the noise in the signal, such as for example four frames.

An AGC module may perform an automatic gain control function in order  
to adjust for an offset in the value. One particular implementation may be described by  
25 the following equation:  $I_e = \{(I_s - I_0)/(I_1 - I_0)\}$ .  $I_e$  is the signal after equalization. " $I_s$ " is  
the sensor signal as captured or after averaging.  $I_0$  is the stored sensor reading for the

5 black reference image.  $I_1$  is the stored sensor reading for the bright (e.g., ambient  
lighting conditions) reference image. The equalization module uses  $I_0$  to adjust for the  
potential non-zero value at dark conditions. In particular, this adjustment is made by the  
calculation of  $I_s - I_0$ . The resulting comparison (e.g., division) of the captured signal  
versus the stored bright reference signals adjusts the level of the signal. Moreover, the  
10 output of the equalization is a normalized signal with a range from 0 to 1 in the case that  
 $I_s < I_1$ . It may then be used to adjust the gain of the output of the average frame module to  
captured image value. The AGC module thus effectively corrects for dark level non-  
uniformity and for sensor gain non-uniformity.

A smoothing module may be used to average proximate values together to  
15 compensate for non-uniformity in the characteristics of the display. A suitable filter is an  
averaging of the 8 adjacent pixels to a central pixel. Inherently the system provides  
relatively sharp edges from the signals which may be used directly. However, with the  
capability in some embodiments of detecting positive and negative outputs it was  
determined that using an edge detection module is beneficial. A preferred edge detection  
20 technique uses a 3x3 matrix, such as for example:  $\{(-1 \ -1 \ -1) \ (-1 \ 8 \ -1) \ (-1 \ -1 \ -1)\}$ . The  
effect of the edge detection module is to enhance or otherwise determine those regions of  
the image that indicate an edge. Other edge detection techniques may likewise be used,  
such as for example, a Sobel edge detection technique, a 1<sup>st</sup> derivative technique, and a  
Robert's cross technique.

25 A threshold module may be used to set all values below a predetermined  
threshold value to zero, or otherwise indicate that they are not edges or regions being

5 touched. In the case that the system provides negative values the predetermined threshold value may be less than an absolute value. The use of threshold values assists in the discrimination between the end of the finger touching the display and the shade from the hand itself. If there are an insufficient number of pixels as a result of the threshold module that are non-thresholded then the system returns to the start.

10 If there are a sufficient number of pixels as a result of the threshold module that are non-thresholded then the system determines the largest region of non-thresholded values using a max location module. In this manner, smaller regions of a few values may be removed so that the predominant region of non-thresholded values may be determined. A center of gravity module may be used to determine the center of the  
15 maximum region from the max location module. An x-y coordinates module may be used to provide the x and y display coordinates and a plot cross module maybe used to display a cross on the display at the x-y coordinates of the center of gravity. The cross module may provide data regarding the existence of the “touch” and its location to the system and return control back to the start.

20 Periodically the display may become scratched or otherwise a foreign object will be stuck to the front of the display. In this case the display will tend to provide false readings that the scratch or foreign object is indicative of a touch. In order to reduce the effects of scratches and foreign objects one or more bright reference images  
I1 may be obtained over a period of time. The set of one or more bright reference images  
25 I1 may be averaged if an insubstantial difference exists between the images. This reduces the likelihood that the display was touched during one or more of the image acquisitions.



5 In the event that the images are substantially different then the images may be reacquired until an insubstantial difference exists.

When operated at low ambient lighting conditions it is difficult to detect the touching of the display. While under normal ambient lighting conditions it is desirable to adjust the output of the display in relation to the black reference image (I0).

10 However, it has been determined that under low ambient lighting conditions it is desirable to adjust the output of the display in relation to the bright reference image (I1).

Accordingly, one particular implementation may be described by the following equation:

$I_e = \{(I_s - I_1)/(I_1 - I_0)\}$ . The switching to night mode (low ambient lighting conditions) may be automatic or in response to a switch.

15 The typical construction of a liquid crystal panel is to locate a rear polarizer between the backlight and the liquid crystal material. A front polarizer is located, typically with a perpendicular polarization axis to the rear polarizer, between the liquid crystal material and the front of the device. A glass, or otherwise transparent, cover plate is located on top of the front polarizer and its supporting surface to protect the polarizer from being damaged by scratching as a result of the user touching the display.

20 Unfortunately, the cover glass significantly increases the distance between the front of the display and the light sensitive elements, which are normally located together with the pixel electrodes, resulting in an increased difficulty in properly locating the position of the touch. Also, ambient light tends to be scattered by the cover glass resulting in  
25 spurious light being sensed by the light sensitive elements, also resulting in an increased difficulty in properly locating the position of the touch.

5

To overcome such limitations, the present inventors came to the realization that the cover glass should be eliminated and the location of the front polarizing element should be relocated to a position so that its front surface is not exposed to the touch of the user. In this manner, the distance between the front of the display and the light sensitive elements is reduced, and the scattering which would have resulted from the cover glass is eliminated. Accordingly, the coverage of the aperture of the light sensitive elements is improved.

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One suitable structure for elimination of the cover glass and locating the front polarizing element is shown in FIG. 34. The structure includes a backlight 600, a glass with thin film transistors 602, a polarizer 604, a polyimide layer 606, liquid crystal material 608, a polyimide layer 610, a polarizer 612, and glass supporting the front electrodes 614. As it may be observed, this structure locates the polarizer 612 internal to the glass supporting the front electrodes 614. A similar structure is disclosed in, Bobrov, et al., in a paper entitled, "5.2 Manufacturing of a Thin-Film LCD". The configuration of a touch sensitive display without including a cover glass is counterintuitive to designers of liquid crystal displays because a touch panel device is considered to require a cover glass, while a non-touch panel device typically does not include the cover glass.

25

Another structure includes incorporating a hard coat layer on the upper surface of the device. The hard coat layer is normally 200 nanometers or less in thickness. In addition, the glass (or otherwise) used to support the front electrodes is preferably 1.1 mm, and within the range of 1.3 mm and 0.7 mm.

5                   The present inventors observed that different light sensitive elements, such  
as transistors, tended to change their sensitivity and responsiveness to light over time  
during the operation of the display, from location to location within the display, and from  
display to display. After consideration of this unexpected occurrence, the present  
inventors speculated that the source of this effect is the dark current of the transistors that  
10           may result from charges imposed on the transistors from the environment, such as the  
glass, the liquid crystal material, the temperature of the display, the circuitry, etc. The  
dark current may be defined as that current which exists when the transistor is  
substantially free (or otherwise free) from sensing light. It was previously accepted that  
the transistors had no current when no light was striking the transistors and that the  
15           current increased as increased light reached the transistors.

To determine what the dark current is for the transistors of the display or  
transistors located at different regions of the display in the event that the dark current has  
local variations, the present inventors determined that additional transistors may be  
included within the display that are substantially free (or otherwise free) from sensing  
20           ambient light. The selected transistors may include a material covering the transistor to  
inhibit ambient light from reaching the selected transistors. Referring to FIG. 35, the  
upper row of sensors may be moved above the openings in the black mask to block light  
from reaching the transistors. In general, any of the existing sensors associated with the  
traditional control circuitry of the display may be moved to a location that is under the  
25           black mask to block light from reaching the transistors. This permits an existing row of  
sensors, or otherwise, to be used if it is impracticable to modify the control circuitry to

5 create a new row (or otherwise). Also, an additional row of sensors (or otherwise) may be added below the last row of exposed sensors (or otherwise), which may require a modification to the traditional control circuitry. The transistors may likewise be aligned in a column, if desired.

The transistors that are inhibited from sensing light may be used to sense  
10 the “dark current” present within the entire display, or different regions of the display. Based upon the dark current sensed from these light inhibited transistors, the display may calibrate the light sensing transistors within an entire display or otherwise different regions of the display. In this manner, the output of the light sensing transistors may be calibrated, at least in part, based upon the other light inhibited transistors, such as for  
15 example, to re-calibrate sensitivity and its “off” value.

While the light sensitive elements tend to provide good information regarding the user touching the display, there are times that determining whether the user touched the screen or otherwise just had a finger in the vicinity of the screen is difficult to discern. Such times of difficult discernment tend to occur when highly collimated light is  
20 provided to the display. In the case of highly collimated light, the finger tends to block the light from reaching the display when it is touching the display and when it is merely in the vicinity of the display. In the case of a highly scattered light source, the finger does not tend to block sufficient light from reaching the display when it is merely in the vicinity of the display (e.g., light goes under the finger at oblique angles), and tends to  
25 block the light from reaching the display when it is touching the display (e.g., less space

5 for light to go under the finger at oblique angles). Accordingly, it is difficult to discern touch versus “hovering” with a highly collimated light source.

To alleviate concerns regarding whether the user touched the display or is merely “hovering” in the vicinity of the display, the present inventors determined that a sensor should be incorporated within the display to sense pressure (e.g., vibrations). The  
10 output of the vibration sensor is coupled to the processor so that it may be determined when the user touched the display, determine when the user did not touch the display, or otherwise provide additional confidence to the determination as to whether the user touched or did not touch the display. Referring to FIG. 36, any suitable location for the sensor may be used, such as for example, interconnected to the backside center of the  
15 chassis. Any suitable sensor may be used, such as for example, micro-machined accelerometers, piezoelectric devices such as PZT or PVDF, capacitive sensors, resistive sensors, inductive sensors, laser vibrometers, and light emitting diode vibrometers. On way of selecting when a touch occurred is when the minimum of impact energy as a given frequency range has been reached. The sensor may also be used in conjunction with the  
20 light sensitive elements to determine the location of the touch.

As it may be observed, the display may be used to identify the shape of the finger of a user, or otherwise the shape of something in pressing engagement, or otherwise in close proximity with the display, such as the hand of a user. The shape of the user’s finger or hand typically extends over many of the light sensitive elements and  
25 the shape is defined by the edges of the inhibited light sensed by the light sensitive

5 elements. The shape sensed by the light sensitive elements may be used to identify the user or otherwise identify the region that is touched.

In the case that the light reaching the display is primarily from a point source is sufficiently spaced apart and generally aligned in a direction perpendicular to the display then the shape sensed by the light sensitive elements tends to be relatively accurate. In addition, the shape sensed by the light sensitive elements tends to be relatively accurate, in the event that the light is highly diffused which generally inhibits light all around the edges of the shape in a uniform manner. However, the combination of highly diffused light and a point source that is not generally aligned in a direction perpendicular to the display results in a sensed shape that is distorted. Further, if the finger or hand of the user is not flat against the display, such as having a hand pressed against the display with raised fingers, the raised portions tend to result in sensing smeared and blurred edges. Accordingly, the edges may be difficult to accurately discern.

After consideration of such potential imaging problems, the present inventors observed that the existing light sensitive elements are embedded in the display with a viewing angle defined by the thickness of the glass above them and the index of refraction of the glass. This type of configuration results in a sensor system without a focal depth. Referring to FIG. 37, to provide a focal depth and permit the light to be effectively focused, a set of micro-lenses may be located in front of the sensors. The lenses should have a focal length matching the location of the sensors within the

5 structure. A typical focal length is about 1 mm to 1.5 mm. With such a configuration the sensors will get light generally perpendicular to the display focused into the sensors.

While such lenses provide suitable focus of the light, it has been determined that it would be desirable to inhibit highly angled light (with respect to a normal to the display) from being sensed by the sensors, so as to improve the directionality of the light reaching the sensors. Improved directionality increases the sharpness of the edges of what is being sensed and decreases the distortion. To improve directionality the display may include a suitable material thereon, such as for example, Louver filters or fiber optic face plates.

Louver filters are commonly used as privacy filters consisting of films with alternate black thin vertical layers (opaque) and thicker clear layers (clear), and behave in a manner similar to Venetian blinds. Accordingly, the Louver filters tend to significantly narrow the viewing angle in a single direction. In addition, two layers of Louver filters at right angles to another tend to significantly narrow the viewing angle in an opposing direction. In this manner, the undesirable effect of a point source providing light in a non-perpendicular direction and highly diffused light are reduced.

A fiber optic faceplate has a similar effect in the reduction of angular sensitivity. The fiber optics are selected with a sufficiently small numerical aperture. The aperture is typically defined by the index of refraction difference between the core of the fiber and the clad.

25 The filters or faceplate (or otherwise optically directional material) may be used in combination with the lenses, if desired. This permits effective focus of light on

5 the sensors while simultaneously selecting the preferred light for such focusing to achieve accurate imaging.

All references cited herein are hereby incorporated by reference.

The terms and expressions which have been employed in the foregoing specification are used therein as terms of description and not of limitation, and there is no  
10 intention, in the use of such terms and expressions, of excluding equivalents of the features shown and described or portions thereof, it being recognized that the scope of the invention is defined and limited only by the claims which follow.